

Plastic Injection Mold Operator

Fulltime 3rd shift:

Responsible for production of any injection molded and inserted parts.

\$14.30/hr. plus 12% shift premium.

Union Shop, Drug Free.

Great Benefits: Med - Dental –Vision- Life – Short Term Disability

Ins- Supplemental Ins- Paid Vacation-10 Paid Holidays- Union

Retirement Plan and 401(k).

Physical Requirements:

*** Physical may be required.

Must be able to lift, push, pull up to 1500 pounds	
Must be able to stand and walk for 90% of the shift	
Must be able to lift 60 pounds over 50% of the shift	
Must be able to twist and bend 75% of the time	
Must have mechanical ability and aptitude	
Must be able to hear and see enough to follow directions	
Must be able to read and write English enough to communicate	
Must be forklift trainable	

Safety Equipment Requirements (must be worn at all times):

Steel toe shoes, 100% of the time	
Earplugs, when grinding defective parts and runners	
Safety Glasses, 100% of the time	

Specific Job Responsibilities:

Identify defective product before, during, or after molding	
Load and unload shafts and pre-molded parts into molding machines	
Use of various measuring devices	
Read, write, and speak English to accomplish the following:	
Must perform quality checks and complete SPC Log	
Learn how to change book mold inserts	
Must learn how to mix material for every job.	
Run Three Molding Machines at once	
Trouble shoot slightly more advanced alarms	
Clean and stack shafts when needed	
Make boxes, move and wrap skids of completed product	
Must learn how to clean grinders and learn how to use the grinders	
Operate Lawton molding machines	
Must learn how to clear minor alarms on the Horizontal machines	