

# CNC Operator

## Fulltime 3rd shift:

Responsible for keeping CNC machines running.

\$16.41/hr. plus 12% shift premium.

Union Shop, Drug Free.

**Great Benefits:** Med - Dental –Vision- Life – Short Term Disability

Ins- Supplemental Ins- Paid Vacation-10 Paid Holidays- Union

Retirement Plan and 401(k).

## Physical Requirements:

\*\*\* Physical may be required.

|                                  |  |
|----------------------------------|--|
| Stand and Walk 100% of the shift |  |
| Lift, Carry up to 45 pounds.     |  |

## Safety Equipment Requirements (must be worn at all times):

|                 |  |
|-----------------|--|
| Steel Toe Shoes |  |
| Safety Glasses  |  |
| Earplugs        |  |

## Job Requirements:

- Math ability: decimal-fraction conversion, add/subtract/multiply/divide decimals and fractions
- Able to use calipers and micrometers or be trainable
- Must be able to read, write and speak English
- Mechanical/Machinery ability
- Ability to apply quality control concepts

## Specific Job Responsibilities:

Change cutting inserts for both Ball and Torx keys as required.

1. Perform Maintenance for Torx, Loop and L-keys
  - Clean chips from inside the machine
  - Wipe, clean, re-grease loader and collet. Change sponges and re-insert tooling.
  - Change cutting inserts properly and re-insert
  - Bring machine from home position
  - Run part and calculate decimals for proper tool offset adjustment in controller
  - Verify quality of part with experienced Operator/Supervisor
2. Perform limited L-key set-ups (5/32" to 1/4")
3. Limited set-up for all Ball and Torx keys.
4. Move material as necessary from/to machines